

AUSTIN HEALEY MLL 611D

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GENERALLY

New Propshaft with couplings - balanced.

New clutch and brake master cylinders.

Clutch Slave Cylinder and Hose

New Brake - Pipes throughout.

Rear Wheel Cylinders - Re-built.

Brake Shoes and springs.

Gear-box mountings.

Rear springs.

Petrol tank.

Petrol pump and hoses.

All new rubbers - rear suspension and tramp bars.

All parts shot-blasted and finished enamel.

Brake drums skimmed.

Drain channel.

One rear wheel bearing (other okay)

Heater fresh air hoses.

Radiator

Heater box and Matrix.

Heater valve.

All heater hoses.

Pedal box re-built.

All linkages plated.

Overdrive switch.

Relay

High tension cable.

Wiring harness okay - taped up where necessary

Wheels, tyres and tubes.

Wheel spinners.

G. Gilliam

A. B. Bateman

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ENGINE

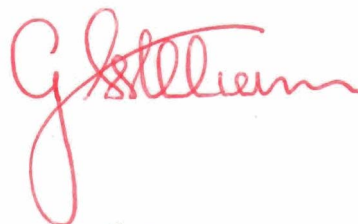
Rebore to + .060"
New Pitons
Big Ends and Mains
Crankshaft Std - Polished
New starter ring.
Flywheel okay
Clutch and pressure plate
Camshaft re-profiled
Cam followers
Rocker shaft
Rocker bushes
Timing Chain
Head skimmed
Valve guides
Exhaust valves
Inlet valves
Water pump
Dynamo
Starter Motor
Distributor re-built (No new ones available)
New coil
Plug leads
Exhaust system
Carbs completely rebuilt
Fan belt
Camshaft bushes okay - not renewed
Oil Pump machined for end float.
New Thermostat (New but check please)
New Hoses
Engine Mountings
Carbon Thrust Washer

GEARBOX

Completely re-built with new Layshaft
Needle Rollers, Main Bearings and Baulk Rings.
Oil seals etc.

O/DRIVE

Brand new Laycock Unit



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CHROMEWORK etc.


Boot hinges
Nose trim around radiator grille
Radiator grille
Door handles and locks
Bumpers
Over-riders
Door top trim
Air scoop
Badges
Boot handle
Quarter light frames
Windscreen surround
Front wing flashes
Headlamp rims
Headlamp bowls and internals and gaskets
Halagon lights and bulbs
Rear and front lights and gaskets

OTHER TRIM

Boot carpet set
Car carpet set
Stainless beading in wings
Sill trim (aluminium)
Rear quarters
Front side panels.

SUSPENSION AND STEERING

Front springs
Shockers
Spring plates
King Pins and Bushes
Track rods and ball joins
Discs
Front wheel bearings (Inner and outer)
Calipers
Anti roll Bar Pins
Brake Hoses
All Rubbers
Servo

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STEERING

Steering box re-built
Steering Idler okay

NOTES:-

All parts finished black enamel after shot blasting.

One bolt on Shocker to Chassis is a metric size owing to fact I had to tap-out. It is identified by larger spanner size.

BODYWORK AND CHASSIS

Front wings
Rear wings
Inner wheel arches
Inner rear wing panels
Boot floor
"Boxes" in boot
"Boxes" to House Tramp Bars
Front and rear shrouds re-built
~~Front 'A' Posts for door hanging~~
Rear 'B' Posts for door catches etc.
Outer sills
Inner sills by others (had been done)
New bottoms on doors (doors original)
New floor panels drivers side (Other side okay)
3 - New Outriggers (One okay)

OTHER CHASSIS REPAIR

Rear member cut off and new fabrication welded on with new Gussets and "Arms" for rear bumper bar irons.

Bottom of front cross member cut off due to jacking damage (No rust) and new plate welded on.

Front Nearside front leg around suspension
Lugs also had jacking damage (No rust)
Piece welded-in and leaded.

Small section welded in mid-chassis near gearbox tunnel.

NOTE: The above work has all been given the okay by Brian Parker of Autofarm. Brian did all other welding and panel work and shroud repairs.

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PARTS MISSING

No horns when purchased.

NOTE

(a) Clutch Actuating Yoke Bushes were not replaced as new bushes - unavailable at time.
These are now available and these should be replaced during future clutch change.

(b) Stator Tube and Horn Push

When fitting undo compression fitting on end of steering box.
Pull-out short bolt.
This bolt pushed in only to prevent oil running out during transit.
The box will need to be topped-up with Hypoy Castrol Oil.

(c) Oil in Engine

Castrol GTX

(d) Oil in Gearbox

Castrol gear oil. There is a little too much.
Please drain some off.

(e) Rear Axle Oil

This is Castrol - Level okay.

G. J. Sullivan

A. B. Bateman